

# Wheel Paint - 3 in 1 product

## Bright Silver

Technical Data Sheet

---

| Item no. | Product description  |
|----------|--|
| 846      | Wheel Paint - Bright silver - 3 in 1 product – 2,5 liter kit |

---

3in1 single product, that is a combined primer, base color, and clearcoat all in this 2K product.

### Key Features:

- Full Etch to Bare Metal or prepared coatings with Minimal Preparation.
- Covers up to 180 grit sanding marks.
- Long Lasting.
- High gloss finish with full UV protection.
- Time and cost-saving product requiring No Primer or Top coat such as a clearcoat
- Easy Application in 2 coats for a full-color change

### Benefits of this line of products:

- Non-isocyanate—Improved health and safety
- Easy to apply due to the product being designed and manufactured for application to alloy wheels.
- Spray gun pot life is up to 8 hours when stored in either the pot of the spray gun or a PPS container.
- Fantastic gloss levels that do not fade over time
- Tough durable finish that looks like the original powder-coated finish.
- Available in three colors (Gloss black, Satin black, or bright silver)

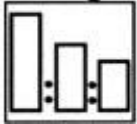
## Processing instructions

### Mixing ratio

Mix ratio is 1:1:0,5 (COLOR:ACTIVATOR:THINNER) by volume.

For example mixes see below.

Volatile Organic Content (mixed) 680 g/L

| *Total mixed paint required   |           | 75ml  | 150ml | 250ml  |
|---|-----------|-------|-------|--------|
|  | COLOR     | 30 ml | 60 ml | 100 ml |
|   | ACTIVATOR | 30 ml | 60 ml | 100 ml |
|   | THINNER   | 15 ml | 30 ml | 50 ml  |

### Preparation

Ensure all surfaces to be coated are dry and free from any grease and other contamination

### Application

Shake cans well before use. Use conventional spray application. to a dry film thickness of 20-30 microns in two coats. Flash off fully to matt between coats (typically 3 mins). We recommend a substrate temperature between 15 and 25 C. Flash off for 5 mins before curing.

### Pot life

Approx. 7 h at 20°

### Drying time

Cure for 15-20 mins at 60°C substrate temperature IR Curing: 10-15 mins @20cm distance using 1KW lamp. Allow to cool to ambient temperature before exposing to external environment.

### Coverage

12.5 m2 per mixed litre (assuming 100% transfer efficiency) at 25 micron dry film thickness

### Notes

Storage: at least 1 years in original and unopened containers